

AN ELECTROPOLISHING PROCESS MEANS FOR INNER AND OUTER SURFACES OF A METAL

Abstract

5 The present invention is an electropolishing process means for inner and
outer surfaces of a metal, especially applied to a metal that inner and outer
surfaces both needing high clean and passivation. The present invention
comprises: an electrode device, which includes a positive electrode guide, a
negative electrode guide, a positive electrode plate, a negative electrode
plate and a negative working electrode; a clamping apparatus, which
10 includes at least an insulated screw, an upper insulated piece and a lower
insulated piece; an insulated structure, which includes an upper insulated
cover and a lower insulated cover.